

Analysis of factors influencing the efficiency of biogas projects (Consultant`s view)

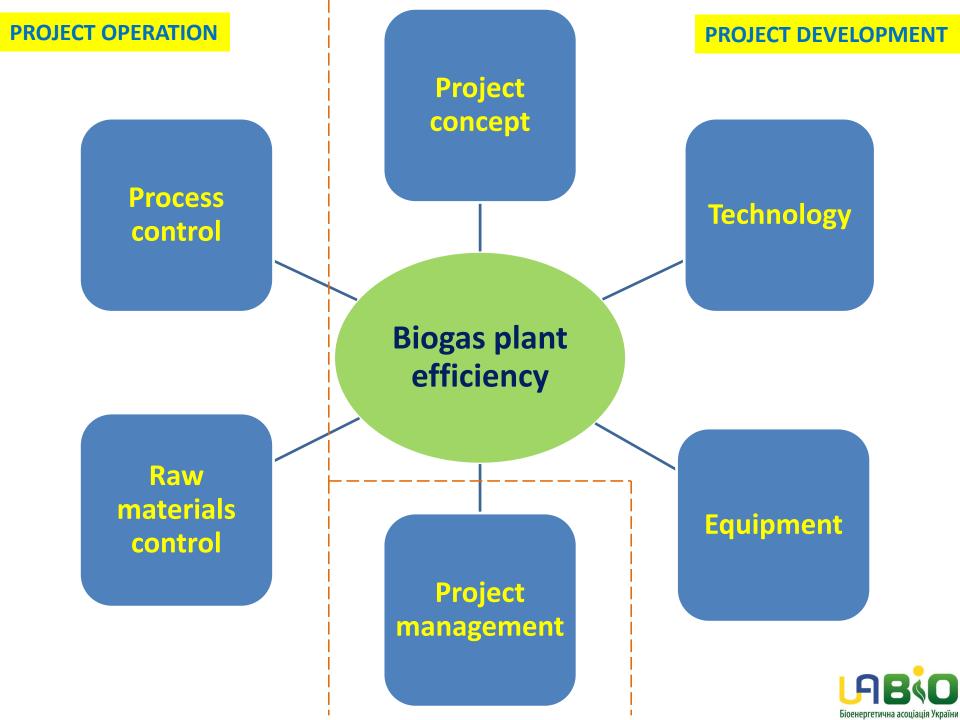
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Efficient operation of biogas plants,

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Project business concept

Technology

Equipment

PROJECT DEVELOPMENT

Object selection and raw material base analysis

- \rightarrow The choice of the main **guaranteed supplier** of raw materials
- ightarrow Long-term contract for the supply of raw materials
- ightarrow Analysis of the raw material base in the nearby
- → Research of selected types of raw materials on physical and chemical characteristics and biogas potential

Transparent independent consulting

- → Feasibility study with analysis of all possible project and business options and sensitivity of economic indicators
- → Comprehensive analysis of technological solutions and commercial offers
- ightarrow Business plan for an optimal project

Choice of contractors

- → Choice of technology provider based on the results of the feasibility study, complex analysis and study of its reference objects
- → Selection of experienced contractors for design and construction work
- → Concluding a separate contract for the biological start-up with a technological procedures and guaranteed terms



PROJECT OPERATION

Control of raw materials composition and biogas potential

- → **Regular quality control of raw materials:** organic content, inhibitors, nutrients, biogas potential
- → Efficient management of raw materials flows based on the results of its quality control
- → Binding of the cost of raw materials to the energy equivalent of its biogas potential

Control of process performance parameters

- \rightarrow **Regular control of liquid phase** (organic matter, pH, FOS / TAC, N-NH₄ ...) in plant's laboratory or outsourcing
- → Flow control of gas phase (biogas yield and composition)
- ightarrow Systematization and archiving the data

- Process efficiency analysis and optimization
- \rightarrow Contract for biological support of biogas plant
- → Periodic monitoring of the efficiency of technological processes based on data of operation and quality control of raw materials
- \rightarrow Scientific and technical justification of optimization needed
- ightarrow Regular training of operators





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